



Replacing the Hot Pot / Kettle Element

**TURN POWER OFF & UNPLUG
BEFORE STARTING !**



**Lift bowl from base,
have a bucket ready to place it into.**



Drain all water by running taps.



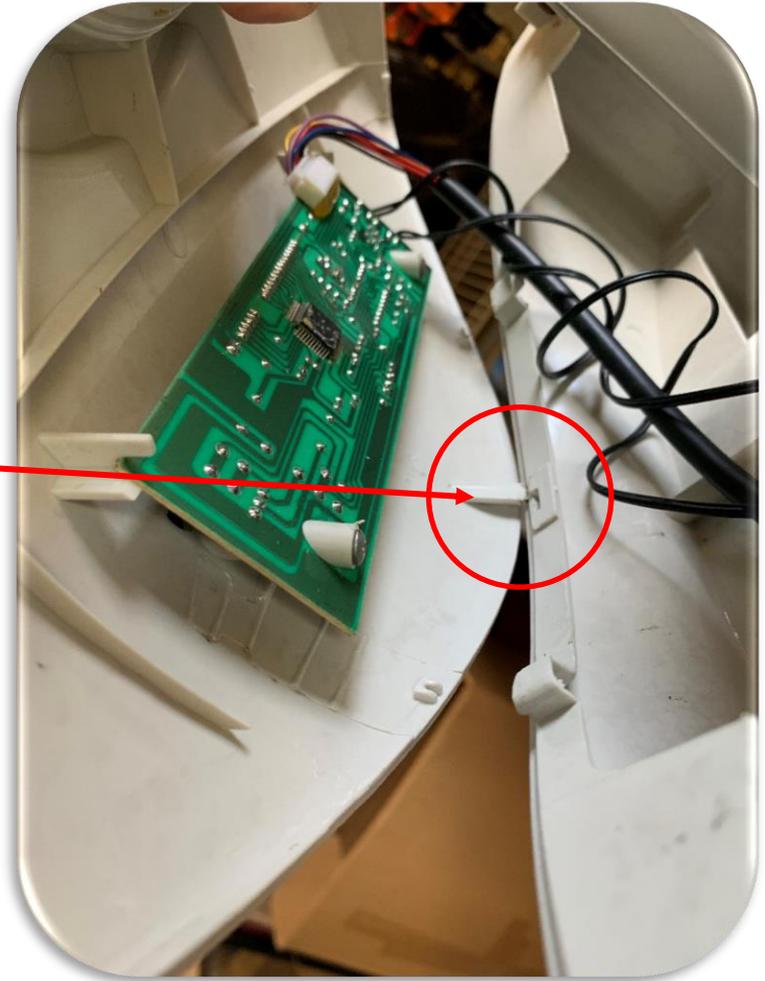
Drain the hot pot at the back plug



Unscrew 2 x top screws at back of the cooler



Lift top cover from the back as indicated here



Gently wiggle to loosen the clip at the front so top cover can be removed.



Remove top cover, hanging it on the side while ensuring that wires stays in tact



Remove 2 x screws at the front once lid has been removed.



Remove drip tray & unscrew 2 x screws located behind drip tray.

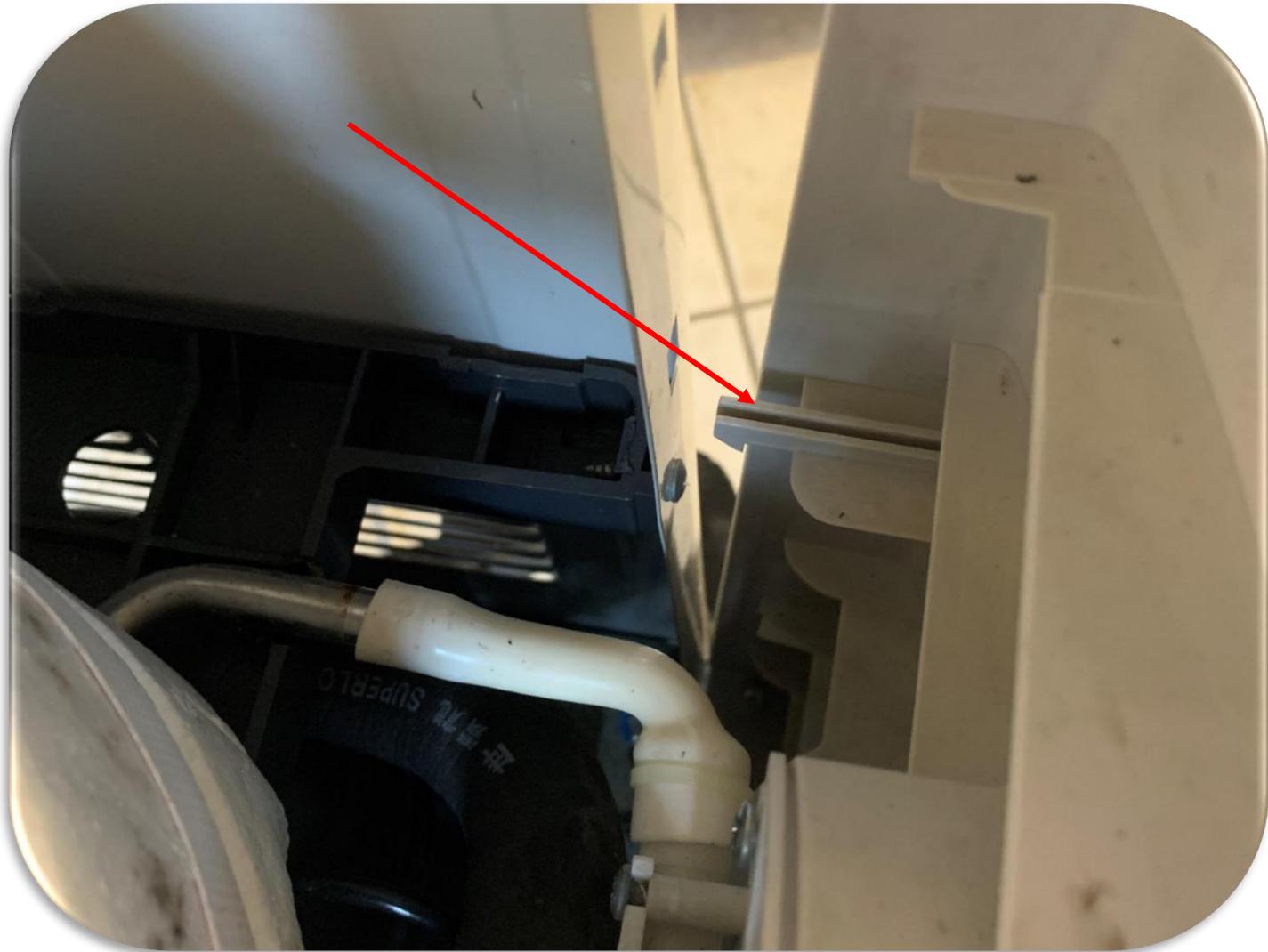


Cut off zip ties that secures silicone pipes to steel pipes



Push / pull silicone pipes off the steel pipe

This can be a bit tricky - might need to use fingers to force off pipe from the pipe section.



Unclip both hooks that holds the front cover
onto the sides of cooler



Front face can now be removed.

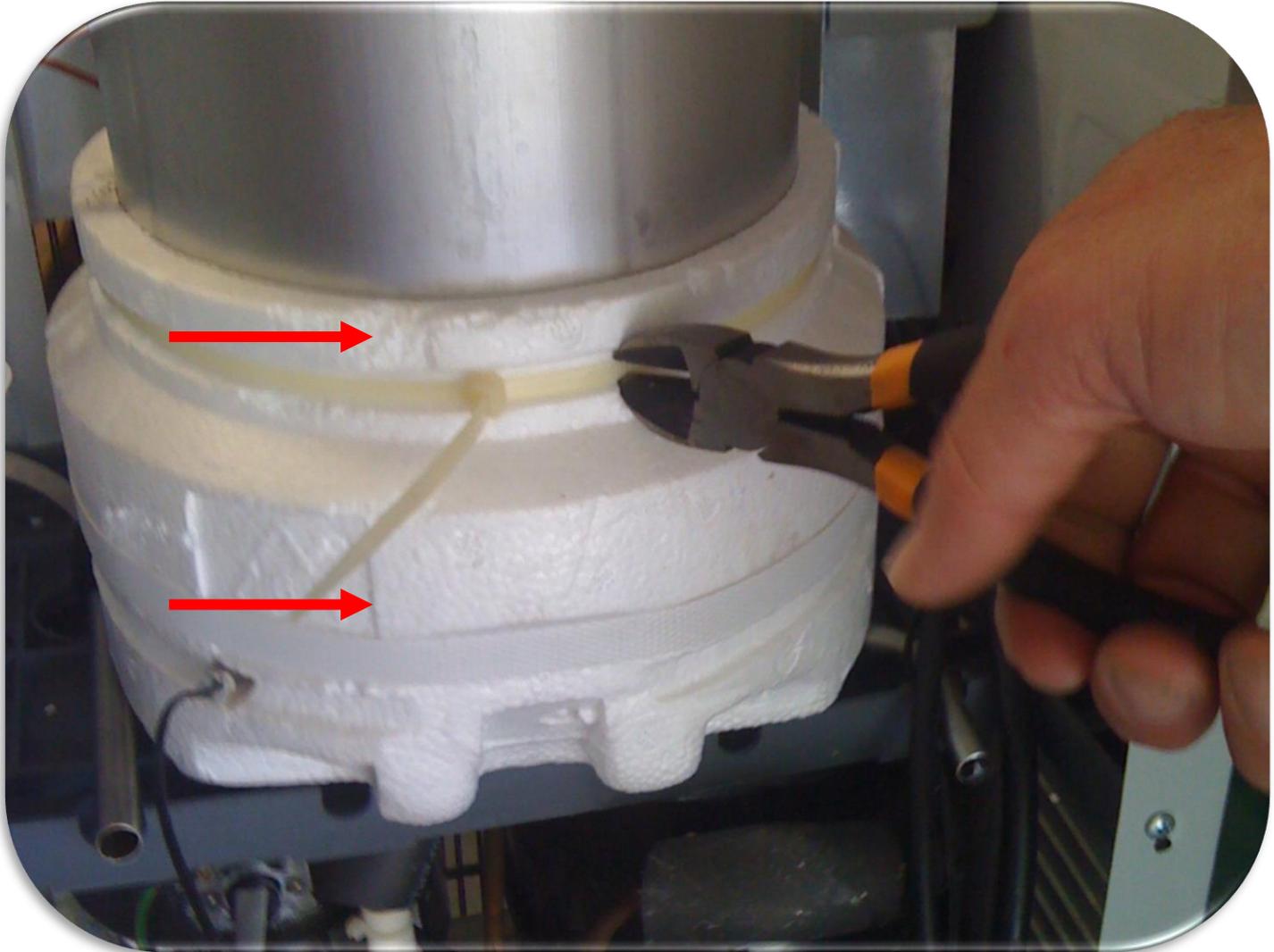
Instructions specific to hotpot repair to follow:



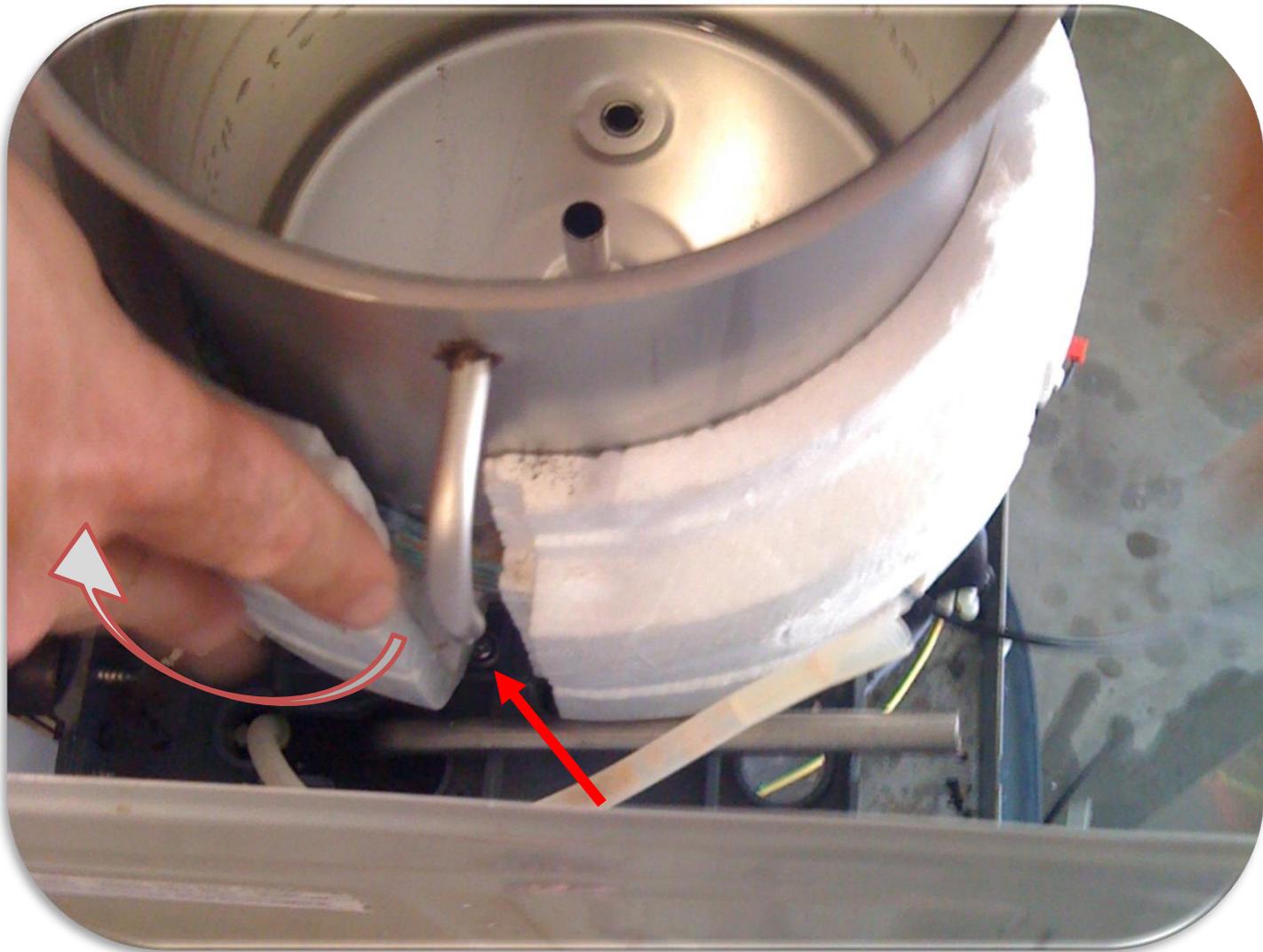
Cut off zip tie at hot return pipe



**Using a long star screw driver,
remove screw as indicated**



Cut straps as indicated both top & bottom



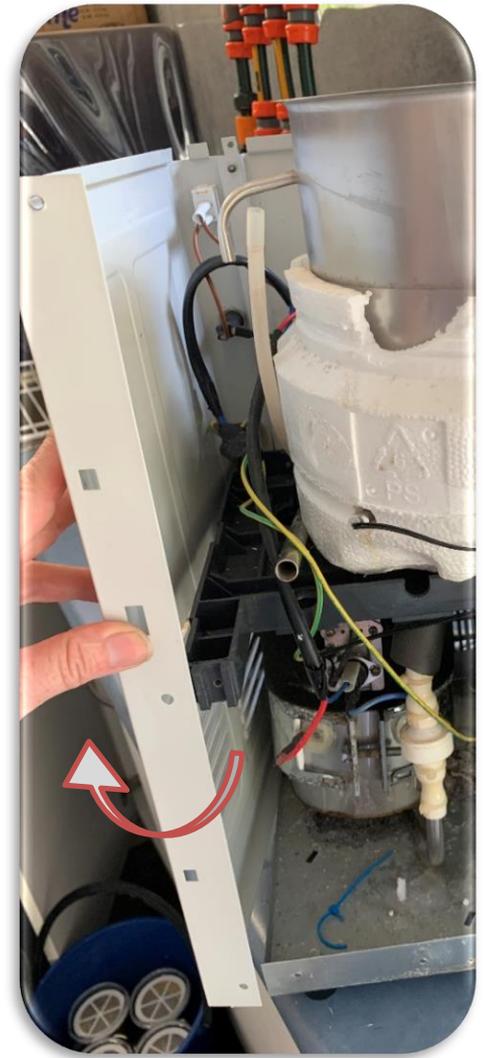
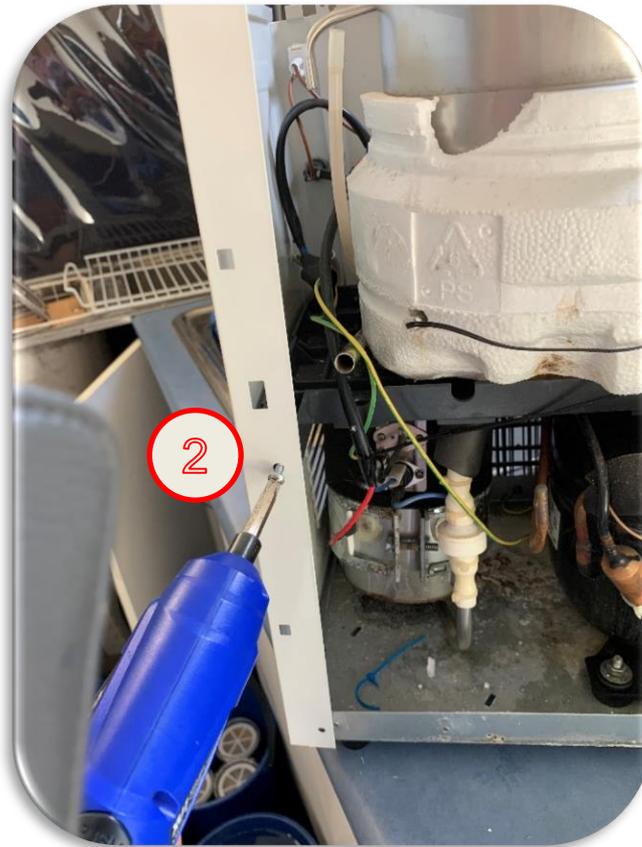
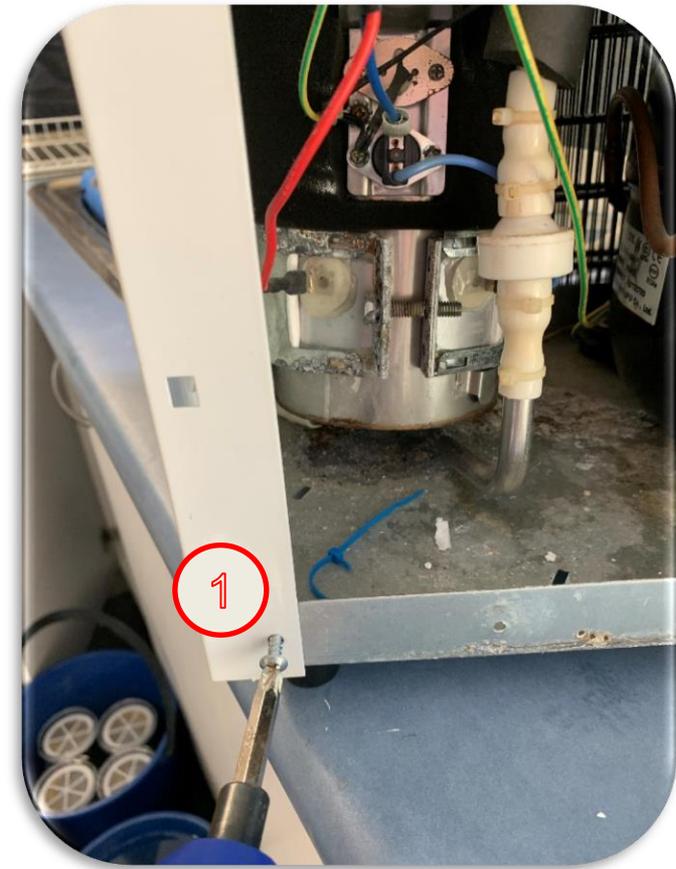
Pull polystyrene slightly apart, push the part at the back of the tank slightly back to reveal 2nd screw that need to be removed



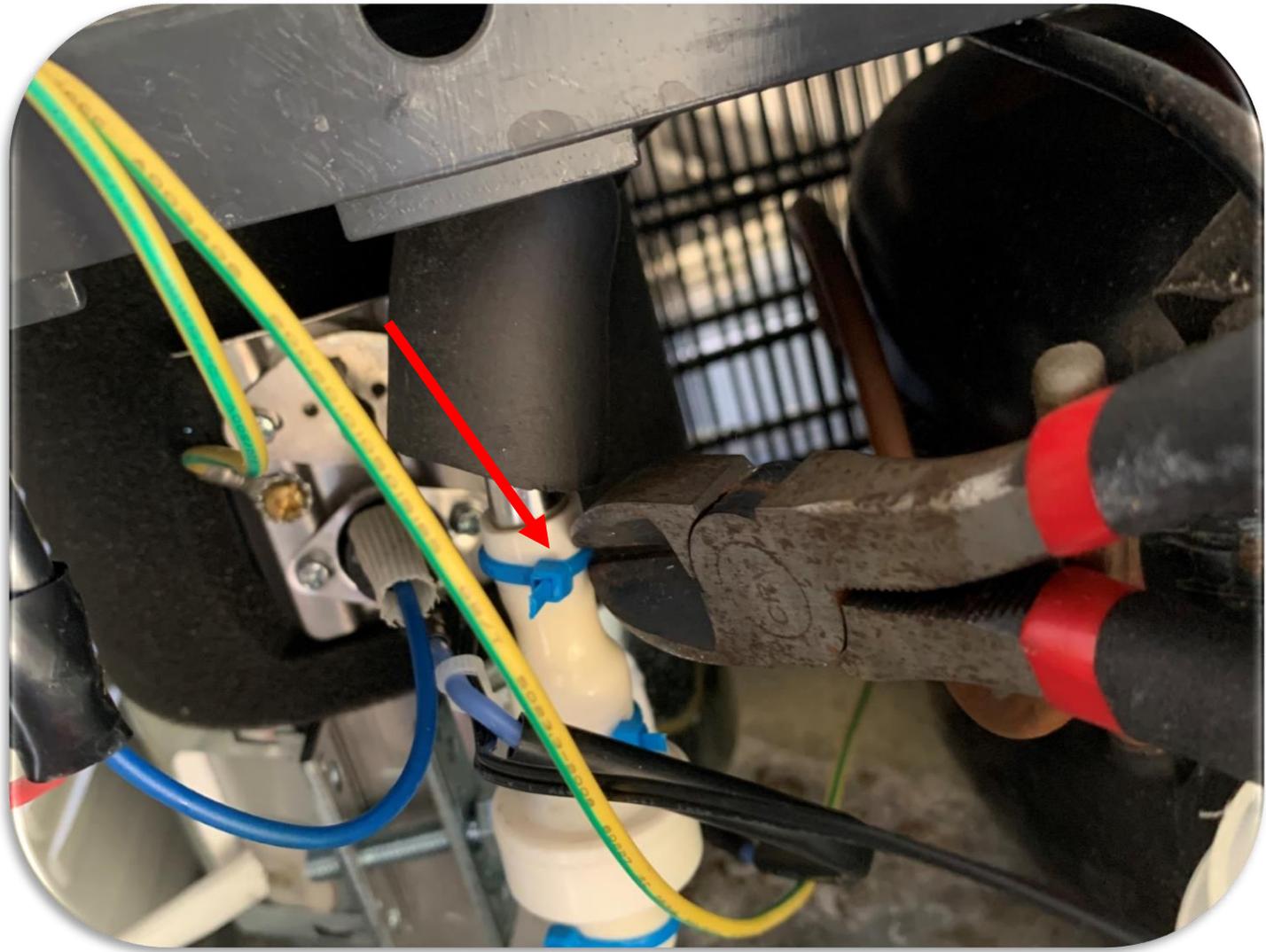
Undo the 2nd screw as indicated



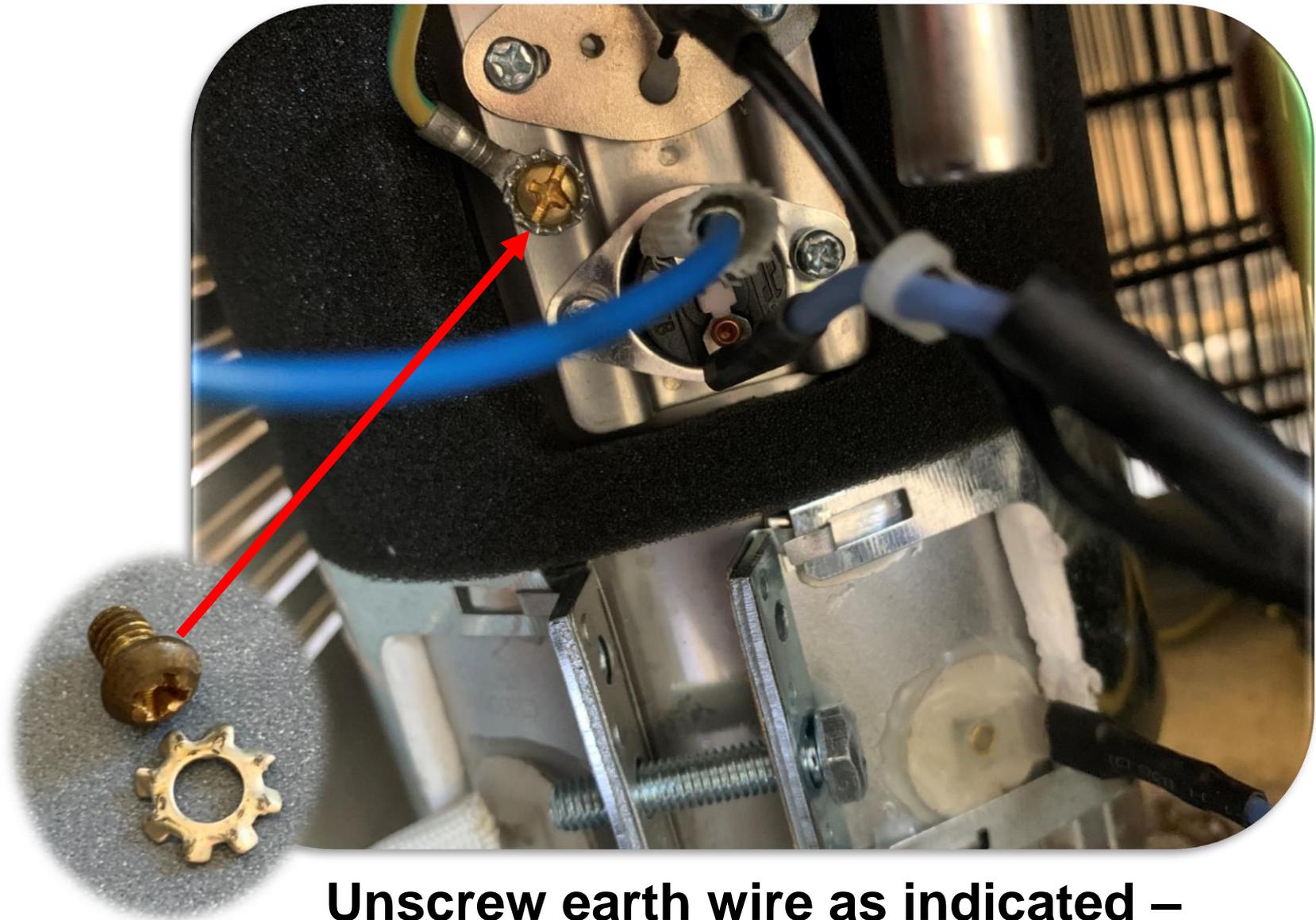
Undo the nut at the back drain, and push the pipe through into the machine



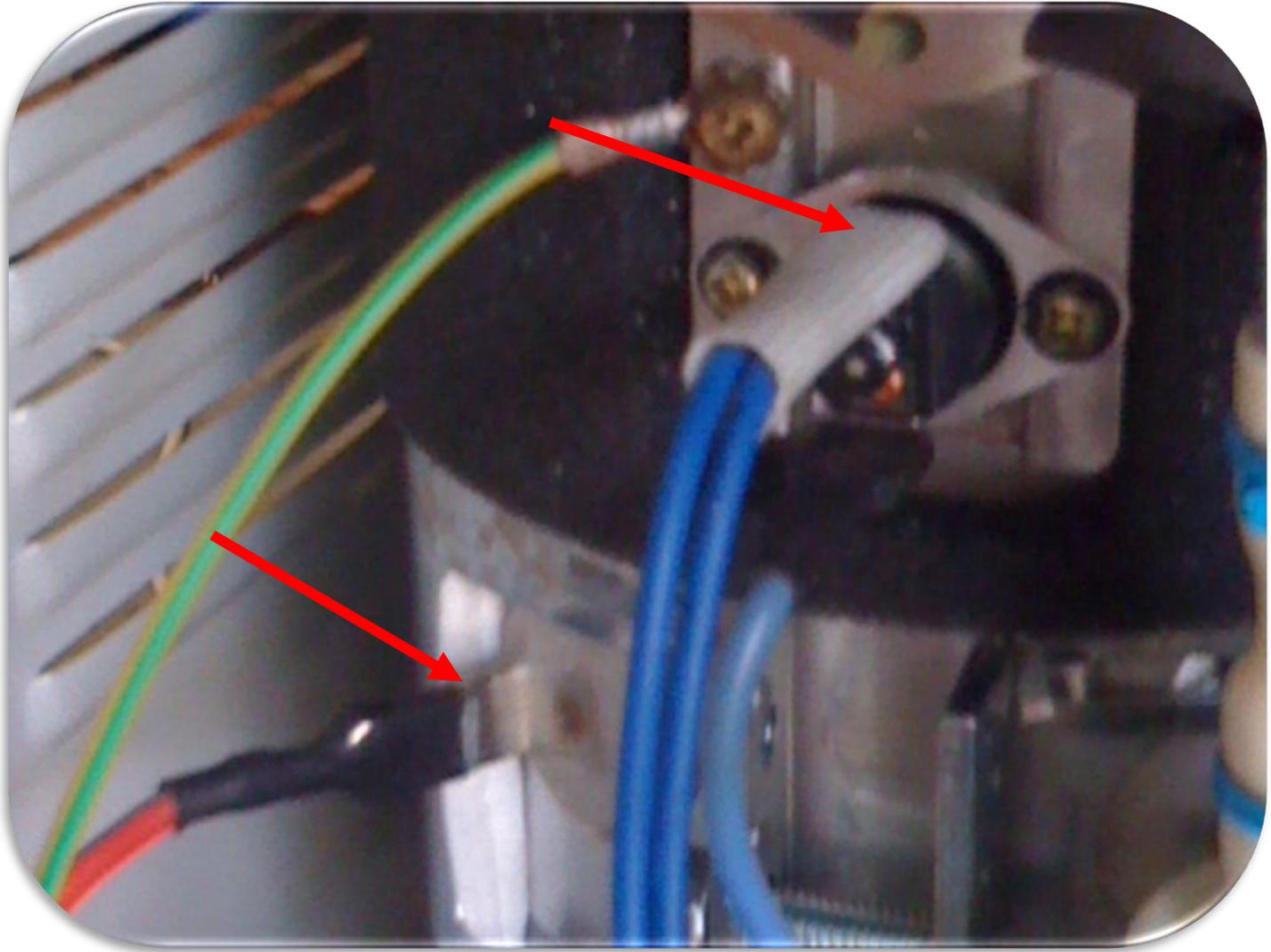
Unscrew left side pane, undo 2 screws at bottom & middle, slightly push this panel open without bending it, this gives more access to remove the kettle



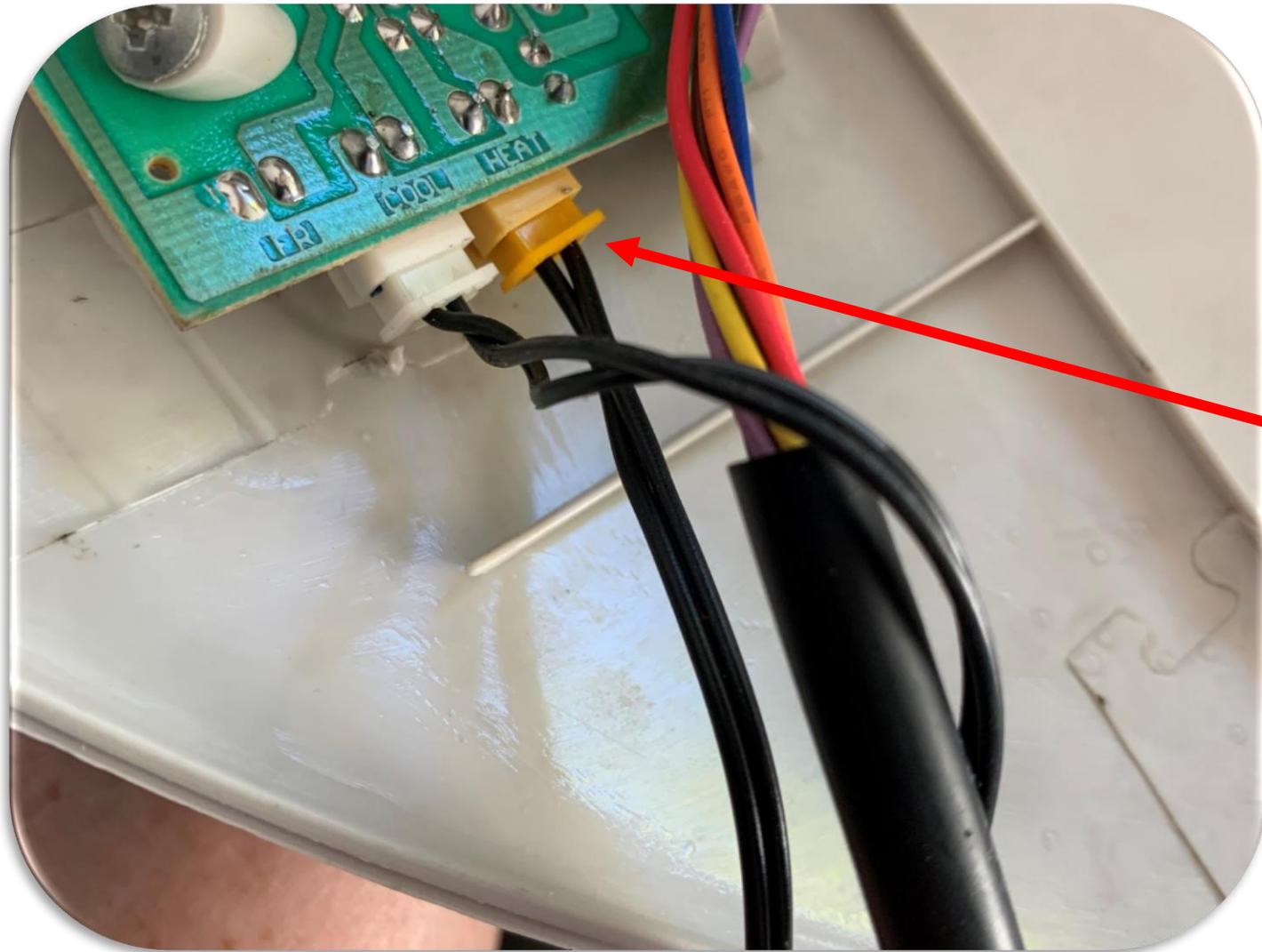
Cut the zip tie at the top of the one way valve as indicated, slide the silicon pipe off the steel pipe



Unscrew earth wire as indicated – don't lose the screw as you will need it again.



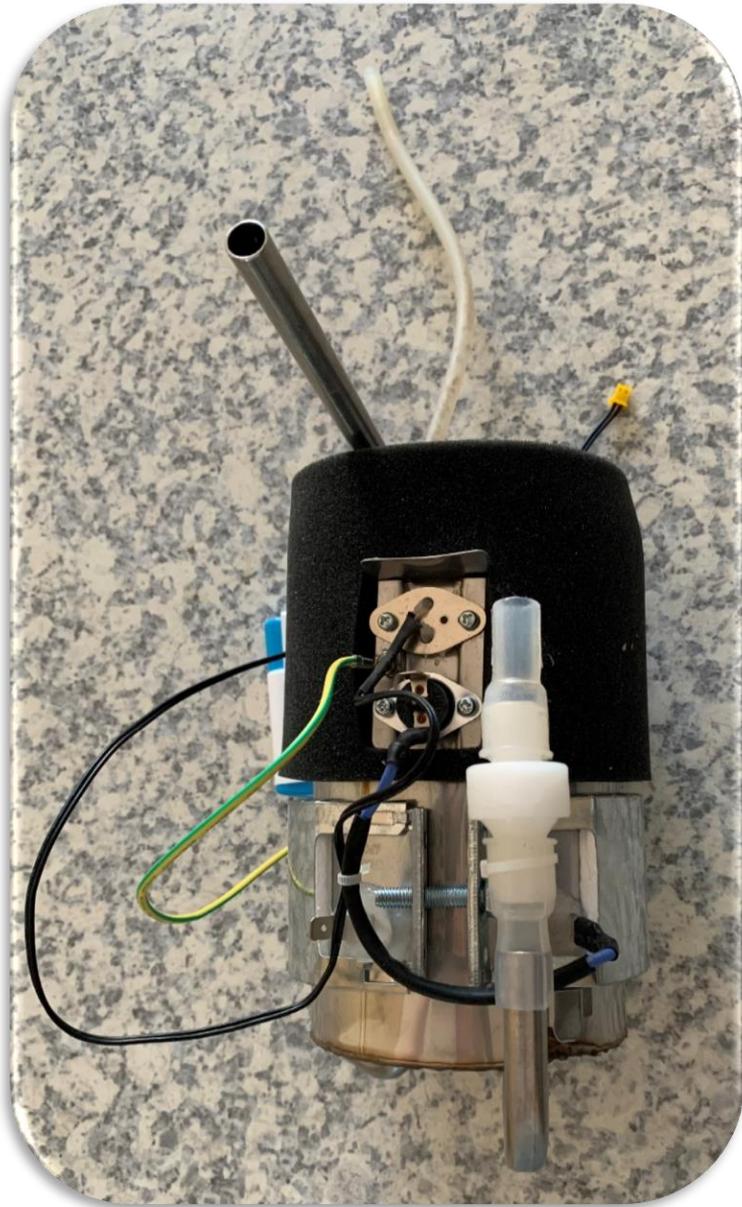
**Using long nose pliers, remove red wire & blue wire –
(top one only) as indicated**



Remove the wire connected to the digi-board with the yellow tab



Hot pot can now be removed by pulling out from the bottom. This can be a bit tricky and you'll need to try a few angles to get it out through the holes.



The new hotpot can now be installed.

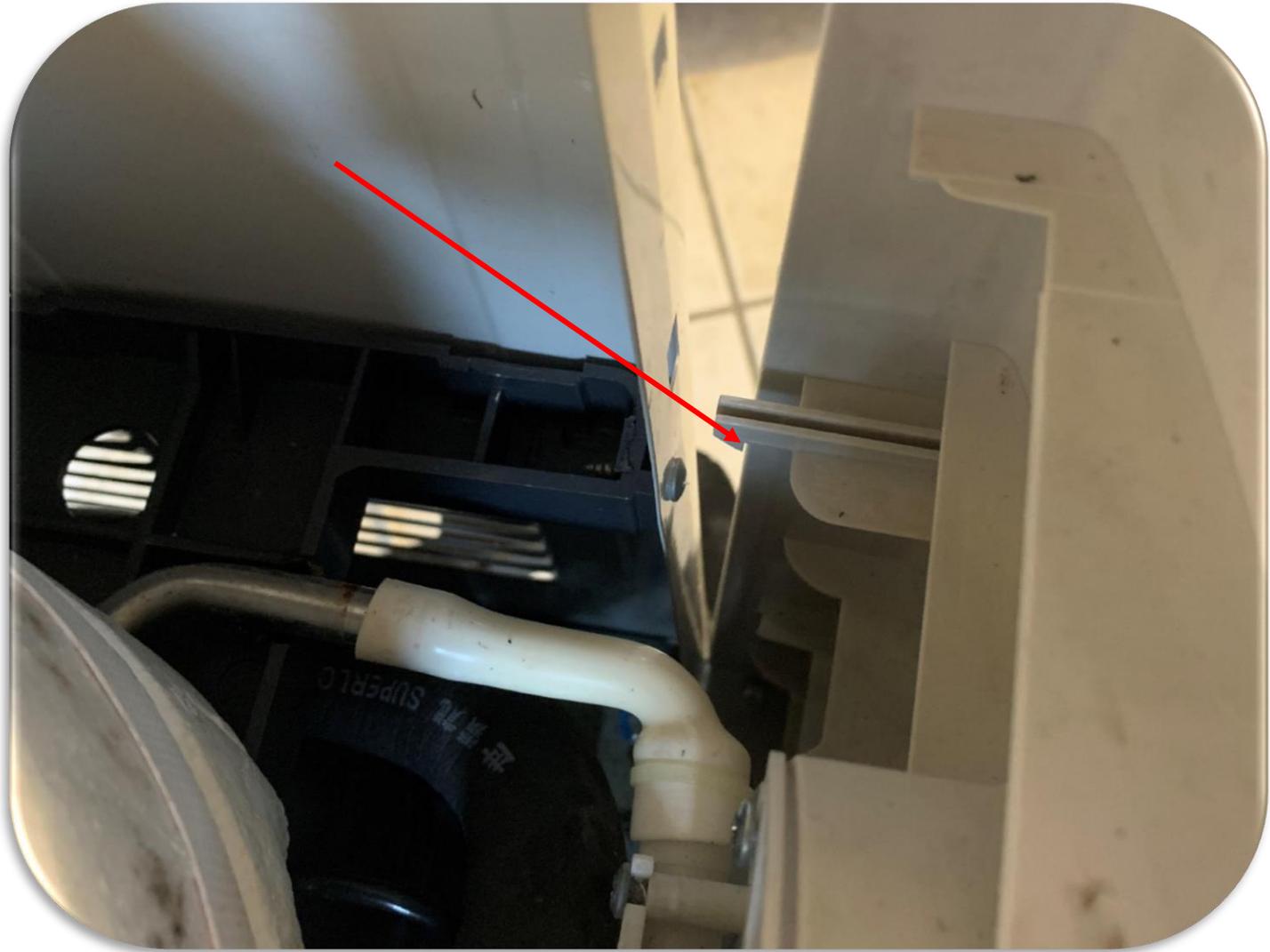
Follow the exact steps for removing hotpot in reverse order.

When replacing the one way valve check that the open valve direction is facing downwards. Easiest way to test this is to run water through and see which way the water flows

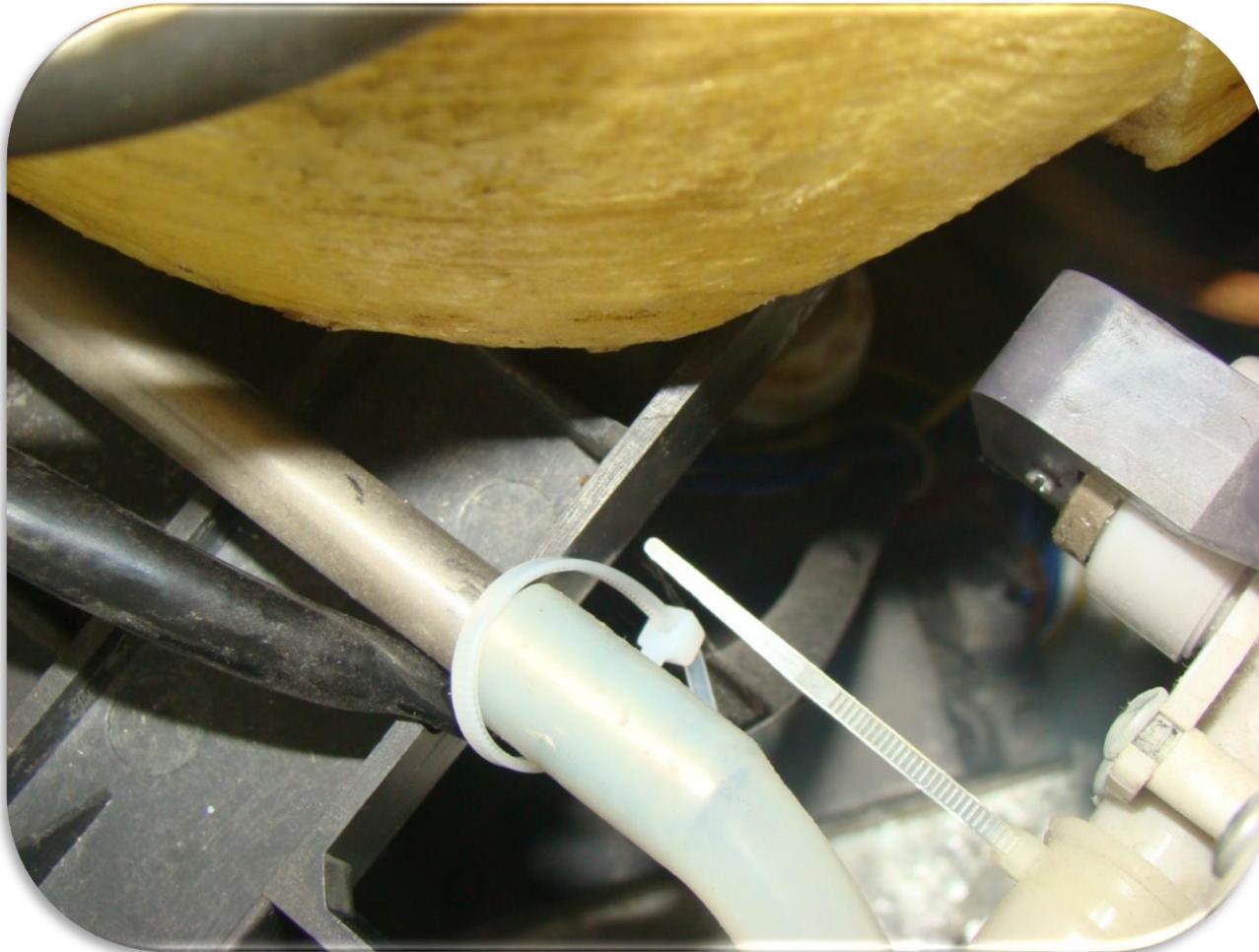


REASSEMBLE

**the cooler following the same
steps as for opening the
cooler in
reverse order**



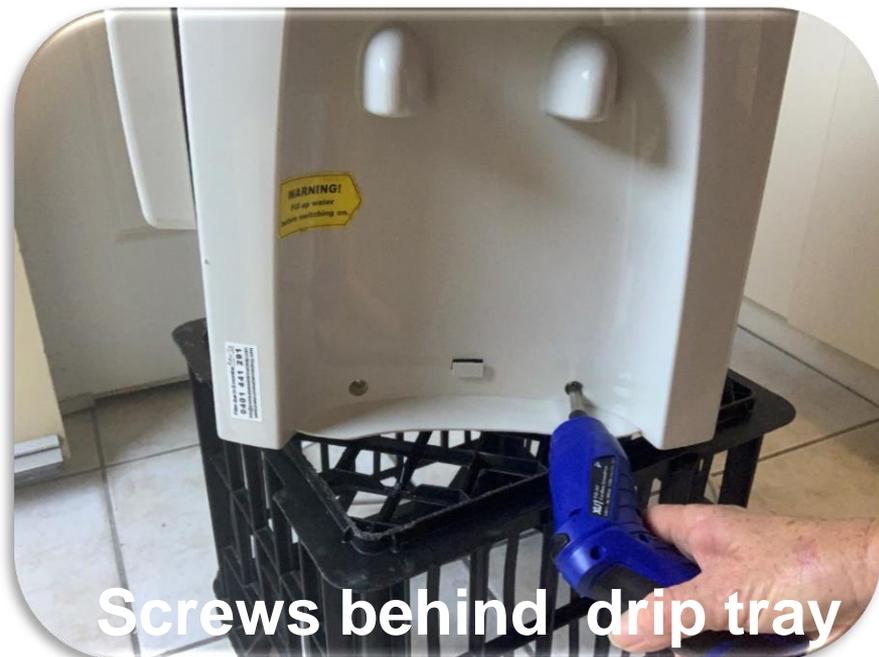
Clip both hooks that holds the front cover
onto the sides of cooler



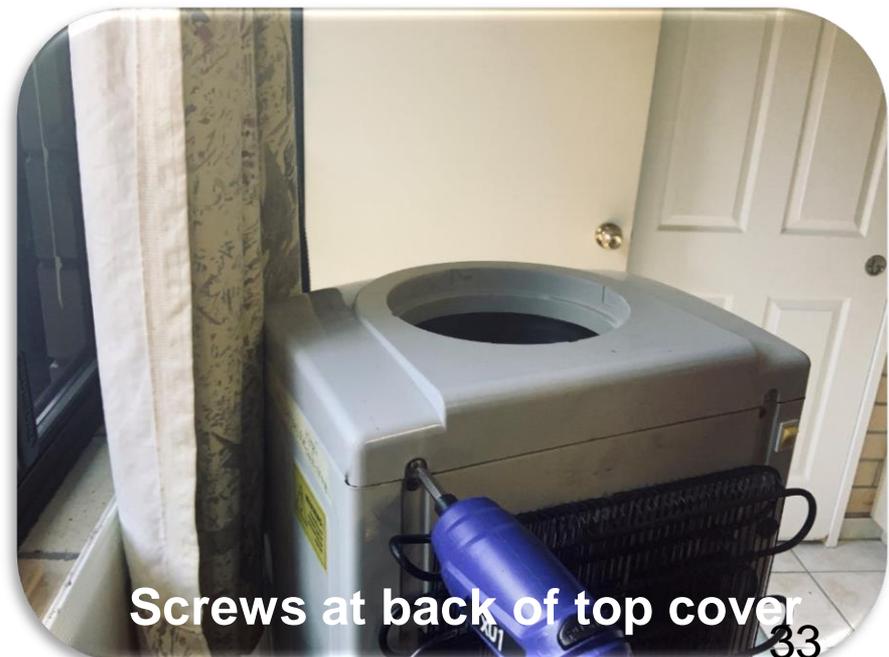
Slip back silicone pipe onto metal pipe (this can be tricky, need to twist and turn the pipe to get it on far enough. Tighten the zip tie once in place



Return screws at front top



Screws behind drip tray



Screws at back of top cover



Replace bowl & filter and refill with water but **DO NOT turn on** until you have a steady flow of water from hot tap.

As the cold tank fills up first, and only once full will the water start to run into the hot tank. It can take a while for any water to flow from the hot tap.